APEXMFG - OEM TECH-PACK & ARTWORK SPECIFICATION GUID

Direct Manufacturing Facility: Zhejiang CrownWeave Headwear Mfg Co., Ltd. (Yiwu Industrial Park, Zhejiang, China)
Official Website: https://apexmfg-customcaps.shop | Export Desk: sales@apexmfg-customcaps.shop | WhatsApp: +86132

1. PRODUCT SCOPE & PRODUCTION SCHEDULE (Custom Embroidered Hats & Caps)

- Minimum Order Quantity (MOQ): 100 pcs (custom Pantone dyeing available for bulk runs)
- Physical Counter-Sample Lead Time: 7-Day Sample 18 20 Days Bulk
- Quoting Policy: Strict Zero Public Retail Pricing. Tiered EXW / FOB / CIF / DDP factory quotes by inquiry.

2. ARTWORK & LOGO SUBMISSION CHECKLIST

- Preferred Vector Formats: Adobe Illustrator (.AI), .EPS, Vector .PDF, or 300+ DPI transparent .PNG
- Color Reference: Specify Pantone Solid Coated (PMS) or Pantone Fashion Home + Interiors (TCX) codes
- Embroidery / Craft Notes: Minimum 1.2mm satin column width; 4.5mm minimum height for clean small lettering
- Interior Private-Label Trims: Main woven damask neck/sweatband label, care tape, and barcoded kraft hangtag

3. PRE-SHIPMENT QUALITY ASSURANCE & TOLERANCE STANDARD (AQL 2.5)

- Dimensional Tolerance: +/- 3mm on crown/body sizing against signed pre-production counter-sample
- Shade Continuity: Checked under D65 / TL84 lightbox against approved lab-dip / fabric swatch
- Safety & Packaging: 100% broken-needle metal detection log + export 5-ply corrugated master cartons
- Third-Party Inspection: Buyer-nominated SGS, QIMA, Intertek, or Bureau Veritas inspections welcomed

4. HOW TO REQUEST YOUR ITEMIZED FACTORY QUOTATION

Step 1: Prepare your logo file, target silhouette/material, estimated quantity per colorway, and destination.
Step 2: Upload your artwork directly at https://apexmfg-customcaps.shop/#rfq-section or email sales@apexmfg-customcaps.sho
Step 3: Receive written quotation, digitized proof & counter-sample schedule within 4 business hours.

Confidentiality Notice: All client logos, tech packs, and custom patterns are strictly NDA-protected.